



Facts

General description

Part number	640002405
Life cycle status	Active
Warranty	2 year

Certifications

General	CE, FCC, KCC, UL 61010-2-201
Marine	KR, LR, ABS, BV, CCS, NK, DNV GL, RS
Safety	UL 61010-1, UL 61010-2-201, CAN/CSA-C22.2
	No. 61010-1, CAN/CSA-C22.2 No. 61010-2-201

Mechanical

410 x 286 x 61mm
Panel Mount, VESA 75 x 75
1million finger touch operations
Resistive
394 x 270mm
3.85 kg
Powder-coated aluminum, Gray

Power

Input voltage	24 V DC (18 to 32 VDC)CE: The power
	supply must conformwith the
	requirements according to IEC 60950
	and IEC 61558-2-4.UL and cUL: The
	power supplymust conformwith the
	requirements for class II power supplies.
Danne	24.204

Power	31.2W
consumption	
(max)	
Input fuse	Internal DC fuse

System

CPU	i.MX6Quad, Quad ARMCortex-A9 1.0GHz
	1MBL2cache
RAM	2 GB
FLASH	2GB SSD(eMMC), 1.5GB free for application

X2 control 15

15" HMI with iX runtime and CODESYS soft control

1280 × 800 pixel (16:10) TFT-LCD touch screen 1.5 GB application memory Ethernet 2x100 Mbit EtherCAT as standard CODESYS control integrated CE, FCC, KCC, UL approvals DNV GL, KR, LR, ABS, CCS, BV, NK, RS marine approvals

Digtal IO

Digital output	2xDO Solid state relay, 0.5A@24VDC
Digital output	ZADO Joha state relay, 0.5A@Z4VDC

Serial communication

Number of serial ports	1 Port 9pin DSUB
Serial port 1	RS 232 (RTS/CTS)
Serial port 2	RS422/485
Serial port 3	RS485 (only if COM 2 is RS485)

Ethernet communication

Number of Ethernet ports	2
Ethernet port 1	1x10/100 Base-T (shielded RJ45)
Ethernet port 2	1x10/100 Base-T (shielded RJ45)

Communication CAN

Number of CAN ports	2
CAN port 1	0.5 MBit
CAN port 2	0.5 MBit

Expansion interface

Expansion port	Yes, ciX expansion module
SD card	SD and SDHC
USB	2xUSB 2.0 500mA

Environmental

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Display	
Size diagonal	15.4" diagonal
Resolution	1280x800 pixels
Backlight	LED Backlight
Backlight life time	50000 hours
Backlight brightness	450 cd/m2
Backlight dimming	Industrial Dimming
Display type	TFT-LCD with LED backlight
Softcontrol	
Codesys runtime version	3.5
Codesys EtherCAT	
	Yes
Codesys Modbus Ethernet	Yes Yes
Codesys Modbus Ethernet Codesys Modbus RTU	
-	Yes

Smart Engineering Resources

Operating temperature	-10°C to +60°C
Storage temperature	-20°C to +70°C
Shock	15g, half-sine, 11ms according to IEC60068-2-27
Vibration	1g, according to IEC 60068-2-6, Test Fc
Sealing front	IP65, NEMA 4X/ 12 and UL 50E Type 4X/ 12
Sealing back	IP20
Humidity	5% – 85% non-condensed

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